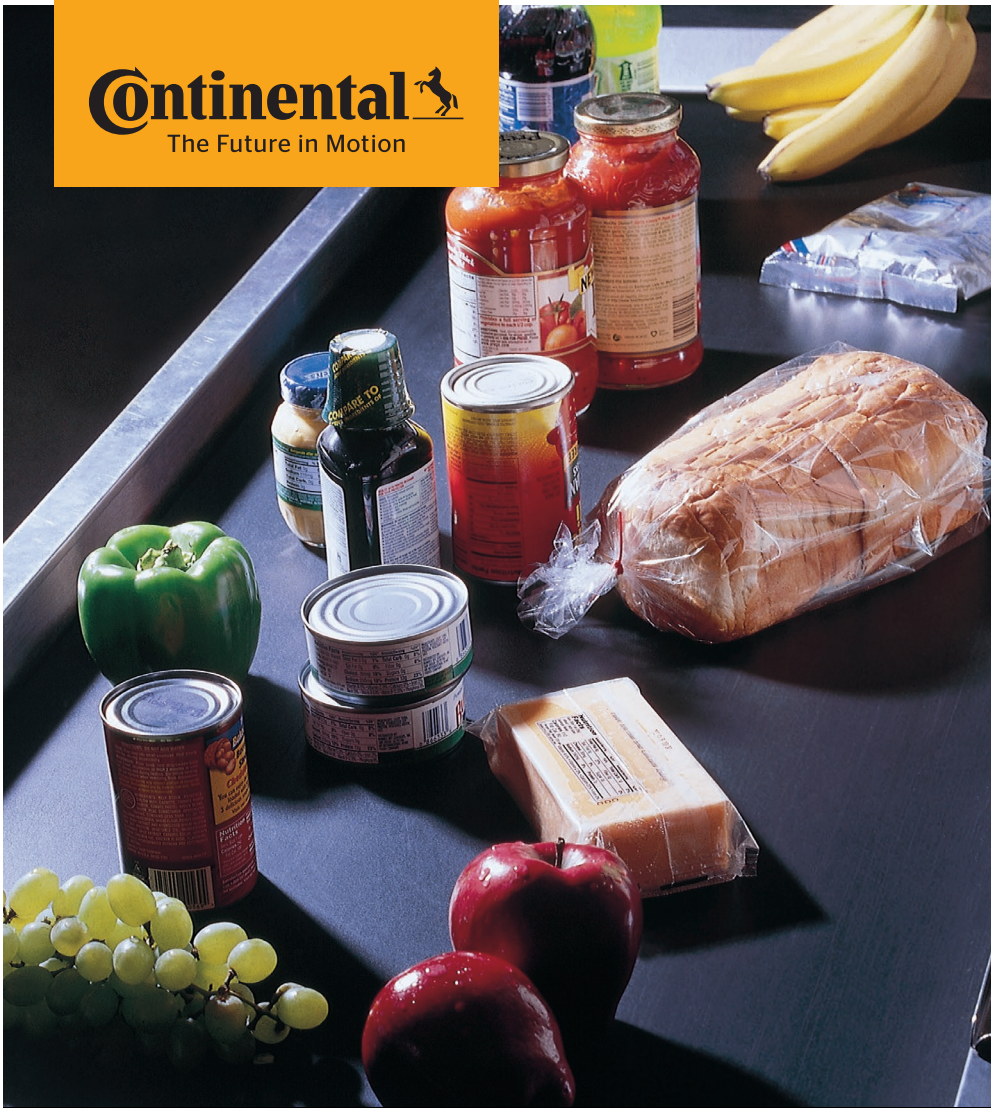


**Continental**   
The Future in Motion



## General Purpose Conveying

Covering the Spectrum

[www.contitech.us](http://www.contitech.us)

**ContiTech**

# Moving Ahead with a Multitude of Choices



For a variety of light and medium duty applications, lightweight conveyor belts from Continental ContiTech offer a broad range of choices for general purpose conveying. Continental ContiTech has just the right belts for a multitude of applications, including grocery store check-out counters, warehouse and distribution environments, small parts conveying, light duty inspection lines and electronic vision detection systems.

Continental ContiTech's general purpose belts are available in three unique constructions - multi-ply spun polyester, multi-ply monofilament and single-ply interwoven. All Continental ContiTech lightweight belts feature HPC™ technology, a homogenous plied construction process that provides excellent resistance to edge wear and better tracking for longer lasting belts.

A variety of cover profiles are available that work well in various general purpose applications. For situations where aesthetic appeal is as important as performance, a variety of color options are available. For all of your general purpose conveying needs, Continental ContiTech lightweight conveyor belts have you covered. Call 1-888-LWT-BELT for more information.

## Multi-ply spun polyester

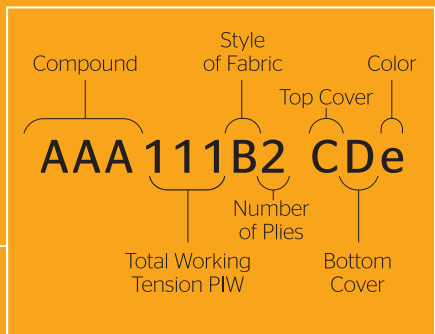
- › HPC™ technology in two-, three- and four-ply construction
- › Superior tracking in both directions
- › Resistance to edge wicking and curling
- › Exceptional splicing capabilities

## Multi-ply monofilament

- › Covers a wide range of precision applications
- › Transversely rigid, HPC™ construction permits the use of low energy drives and small pulley diameters in high-speed conveying conditions
- › Unique fabric design offers edge wear resistance, a low coefficient of friction fabric surface, and maximum flexibility in the warp direction

## Single-ply interwoven

- › High-quality polyester warp yarns are woven and bound together with the weft yarns
- › Interwoven carcass offers superior splice retention, tear resistance and low stretch qualities for general conveying

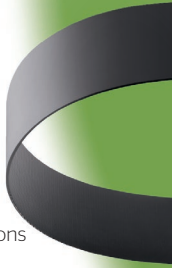


**Continental ContiTech  
Lightweight Belt Coding System**

# Check-Out Counter Belt

Check into the reliability of check-out counter belts

- › Our innovative HPC™ constructed multi-plyed monofilament carcass provides:
  - Excellent transverse rigidity
  - The use of low energy drives and small pulley diameters in high-speed conveying conditions
  - Finger-over-finger splicing capabilities for a more flexible and longer lasting splice
- › Static dissipative belt keeps charge out of products being conveyed
- › Unique manufacturing process provides an exceptionally smooth top cover



Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature	
		PIW*	kN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F
PVA 60MP NLb	2	60	11	0.075	1.9	0.47	2.3	0.20	1.0	25	20-180°	-7-82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVA 60MP NLb	Finger-Over-Finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	25 or UCM365LSP	1	62

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# Eclipse Profile, PVC Compound, Interwoven Carcass

Conquering the ups and downs of conveying

- › Eclipse top cover profile provides extra grip when conveying products up inclines
- › High molecular PVC formula provides durability, versatility and value in the interwoven family of belts
- › The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying



Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature	
		PIW*	kN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F
PVC 120S1 Ebb	1	120	21	0.240	6.1	0.97	4.7	0.25	2.0	51	20-180°	-7-82°
PVC 150S1 Ebb	1	150	26	0.255	6.5	1.22	5.9	0.25	2.5	64	20-180°	-7-82°
PVC 200S1 Ebb	1	200	35	0.315	8.0	1.45	7.0	0.25	4.0	102	20-180°	-7-82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 120S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	15	125
PVC 150S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 Ebb	Finger, Skived Bias, Mechanical Fasteners	2 or U4	27	187

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# Hot Stock & Water - All Polyester Carcass, HPC™

A gripping solution for conveying rubber stock

- › All polyester top cover provides good grip and release characteristics for conveying rubber stock in tire facilities and related industries
- › Innovative HPC™ constructed multi-ply spun polyester carcass provides:
  - Superior tracking in both directions
  - Resistance to edge wicking and curling
  - Flexibility over small pulleys
  - Excellent adhesions on the belt edge

Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature	
		PIW*	kN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F
PVG 150H(HS) LFb	2	150	26	0.115	2.9	0.62	3.0	0.30	3.0	76	-20-180°	-29-82°
PVG 225H2(HS) LFb	3	225	39	0.170	4.3	1.01	4.9	0.30	6.0	152	-20-180°	-29-82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 150H(HS) LFb	Finger-Over-Finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	1SP or UX1SP	7	62
PVG 225H2(HS) LFb	Finger-Over-Finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# Hot Stock & Water - Cotton Top Ply, HPC™

Setting the standard in rubber stock conveying



- › Cotton top cover has been the industry standard in tire manufacturing facilities where rubber stock is conveyed
- › Cotton fabric top cover provides heat resistance and release characteristics
- › Innovative HPC™ constructed multi-ply spun polyester carcass provides:
  - Superior tracking in both directions
  - Resistance to edge wicking and curling
  - Flexibility over small pulleys
  - Excellent adhesions provide improved belt wear
  - Thermo-Flo™ splicing capabilities

Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature	
		PIW*	kN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F
PVG 130V2G LFB	3	130	23	0.135	3.4	0.77	3.7	0.30	2.5	64	-20 - 180°	-29 - 82°
PVG 130V2G LFB	4	180	32	0.175	4.4	1.02	4.9	0.30	4.0	102	-20 - 180°	-29 - 82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 130V2G LFB	Finger-Over-Finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2SP or U2SP	7	125
PVG 130V2G LFB	Finger-Over-Finger, Finger, Bias Stepped, Skived Bias, Mechanical Fasteners	2 or U2	20	125

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# General Purpose, Interwoven Single-Ply Carcass

Durability and versatility at an economical price

- ▶ High molecular PVC™ formula provides durability, versatility and value in the interwoven family of belts
- ▶ The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying
- ▶ Products work well in package handling and distribution centers



Chevron  
Cover

Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature	
		PIW*	KN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F
PVC 100S1 FBb	1	100	18	0.100	2.5	0.58	2.8	0.25	1.5	38	20-180°	-7-82°
PVC 100S1 CBb	1	100	18	0.110	2.8	0.64	3.1	0.25	1.5	38	20-180°	-7-82°
PVC 100S1 CFb	1	100	18	0.110	2.8	0.66	3.2	0.30	1.5	38	20-180°	-7-82°
PVC 120S1 FBb	1	120	21	0.105	2.7	0.60	2.9	0.25	2.0	51	20-180°	-7-82°
PVC 120S1 CBb	1	120	21	0.135	3.4	0.80	3.9	0.25	2.0	51	20-180°	-7-82°
PVC 120S1 CFb	1	120	21	0.135	3.4	0.83	4.0	0.30	2.0	51	20-180°	-7-82°
PVC 150S1 FBb	1	150	26	0.115	2.9	0.68	3.3	0.25	2.5	64	20-180°	-7-82°
PVC 150S1 CBb	1	150	26	0.165	4.2	0.96	4.6	0.25	2.5	64	20-180°	-7-82°
PVC 150S1 CFb	1	150	26	0.165	4.2	0.99	4.8	0.30	2.5	64	20-180°	-7-82°
PVC 150S1 CNb	1	150	26	0.180	4.6	1.11	5.4	0.50	2.5	64	20-180°	-7-82°
PVC 200S1 FBb	1	200	35	0.170	4.3	0.91	4.4	0.25	4.0	102	20-180°	-7-82°
PVC 200S1 CBb	1	200	35	0.205	5.2	1.15	5.6	0.25	4.0	102	20-180°	-7-82°
PVC 200S1 CFb	1	200	35	0.205	5.2	1.18	5.7	0.30	4.0	102	20-180°	-7-82°
PVC 200S1 CNb	1	200	35	0.230	5.8	1.30	6.3	0.50	4.0	102	20-180°	-7-82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVC 100S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 100S1 CBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 100S1 CFb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 120S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 120S1 CBb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 120S1 CFb	Finger, Skived Bias, Mechanical Fasteners	1 or UX1	7	125
PVC 150S1 FBb	Finger, Skived Bias, Mechanical Fasteners	36 or UCM36	7	62
PVC 150S1 CBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 150S1 CFb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 150S1 CNb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 FBb	Finger, Skived Bias, Mechanical Fasteners	2 or U2	20	125
PVC 200S1 CBb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVC 200S1 CFb	Finger, Skived Bias, Mechanical Fasteners	3 or U3	25	187
PVC 200S1 CNb	Finger, Skived Bias, Mechanical Fasteners	4 or U4	27	187

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# Chevron Profile, PVG™ Compound, Interwoven Carcass

Getting a grip on incline conveying



Smooth Cover

- › Chevron top cover profile provides extra grip when conveying products up inclines
- › PVG compound provides moderate oil resistance
- › Low temperature properties to -20°F (-29°C) (intermittent)
- › The fusion and high impregnation of this unique interwoven carcass offers superior fastener retention, tear resistance and low stretch qualities for general conveying

Description	Plies	Working Tension		Approx. OAG		Weight		COF	Pulley Diameter		Temperature			
		PIW*	kN/m	in.	mm	lb./ft. <sup>2</sup>	kg/m <sup>2</sup>		Approx.	in.	mm	°F	°C	
PVG 100S1 VBb	1	100	18	0.240	6.1	0.87	4.2	0.25	2.0	51	-20	-180°	-29	-82°
PVG 120S1 VBb	1	120	21	0.250	6.4	0.93	4.5	0.25	2.0	51	-20	-180°	-29	-82°

\*Elongation less than 2% at specified PIW

Description	Splicing Methods	Recommended Fasteners**		
		Clipper	Alligator	Staple
PVG 100S1 VBb	Finger, Bias Stepped, Mechanical Fasteners	2SP or U2SP	15	125
PVG 120S1 VBb	Finger, Bias Stepped, Mechanical Fasteners	2SP or U2SP	15	125

\*\*Fastener manufacturer should be consulted to review specific belt and application information

# ContiTech



## Contact

ContiTech AG  
605 North Pine Street  
P.O. Box 340  
Spring Hope, NC 27882 U.S.A.  
1-888-LWT-BELT (1-888-598-2358)

## Canada

1-888-LWT-BELT (1-888-598-2358)  
FAX 1-800-757-2358

## Mexico

1-800-439-7373  
+52 (444) 834 5803  
FAX +52 (444) 834 5805

## Germany

+49 (0)511 938 02  
mailservice@contitech.de

[www.contitech.us](http://www.contitech.us)

## ContiTech. Engineering Next Level

As a division of the Continental Group, ContiTech is a recognized innovation and technology leader in natural rubber and plastics. As an industry partner with a firm future ahead of us, we engineer solutions both with and for our customers around the world. Our bespoke solutions are specially tailored to meet the needs of the market. With extensive expertise in materials and processes, we are able to develop cutting-edge technologies while ensuring we make responsible use of resources. We are quick to respond to important technological trends, such as function integration, lightweight engineering and the reduction of complexity, and offer a range of relevant products and services. That way, when you need us, you'll find we're already there.



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